BEFORE THE ILLINOIS POLLUTION CONTROL BOARD OF THE STATE OF ILLINOIS

MARATHON ASHLAND PETROLEUM, LLC)	
Selective Catalytic Reduction Unit)	
)	
)	PCB 04-
)	(Tax Certification)
PROPERTY IDENTIFICATION NUMBER)	
51-34-1-21 or portion thereof)	

NOTICE

TO: Dorothy Gunn, Clerk Illinois Pollution Control Board State of Illinois Center 100 W. Randolph Street, Suite 11-500 Chicago, Illinois 60601

John S. Swearingen Marathon Ashland Petroleum Refinery Office Building Robinson, Illinois 62454

Steve Santarelli Illinois Department of Revenue 101 West Jefferson P.O. Box 19033 Springfield, Illinois 62794

PLEASE TAKE NOTICE that I have today filed with the Office of the Pollution Control Board the <u>APPEARANCE and RECOMMENDATION</u> of the Illinois Environmental Protection Agency, a copy of which is herewith served upon the applicant and a representative of the Illinois Department of Revenue.

Respectfully submitted by,

/s/
Robb H. Layman
Special Assistant Attorney General

Date: December 29, 2004

ILLINOIS ENVIRONMENTAL PROTECTION AGENCY 1021 North Grand Avenue East P.O. Box 19276
Springfield, IL 62794-9276
Telephone: 217/782-5544

Facsimile: 217/782-9807

BEFORE THE ILLINOIS POLLUTION CONTROL BOARD OF THE STATE OF ILLINOIS

MARATHON ASHLAND PETROLEUM, LLC)	
Selective Catalytic Reduction Unit)	
)))	PCB 04- (Tax Certification)
PROPERTY IDENTIFICATION NUMBER)	
51-34-1-21 or portion thereof)	

APPEARANCE

I hereby file my Appearance in this proceeding on behalf of the Illinois Environmental Protection Agency.

Respectfully submitted by,

____/s/_ Robb H. Layman

Special Assistant Attorney General

Date: December 29, 2004

ILLINOIS ENVIRONMENTAL PROTECTION AGENCY 1021 North Grand Avenue East P.O. Box 19276 Springfield, Illinois 62794-9276

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Selective Catalytic Reduction Unit)	
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PROPERTY IDENTIFICATION NUMBER)	
51-34-1-21 or portion thereof)	

RECOMMENDATION

NOW COMES the ILLINOIS ENVIRONMENTAL PROTECTION AGENCY ("Illinois EPA"), through its attorneys, and pursuant to 35 Ill. Adm. Code 125.204 of the ILLINOIS POLUTION CONTROL BOARD'S ("Board") procedural regulations, files the Illinois EPA's Recommendation in the above-referenced request for tax certification of pollution control facilities. In support thereof, the Illinois EPA states as follows:

- 1. On September 16, 2004, the Illinois EPA received a request and supporting information from MARATHON ASHLAND PETROLEUM, LLC, ("Marathon") concerning the proposed tax certification of certain air emission sources and/or equipment located at its Robinson refinery in Crawford County, Illinois. A copy of the relevant portions of the application is attached hereto. [Exhibit A].
 - 2. The applicant's address is as follows:

Marathon Ashland Petroleum, LLC Refinery Office Building Robinson, Illinois 62454

3. The pollution control facilities involved in this request are located at the aforementioned address and consist of the installation of new and/or modified equipment, described as a Selective Catalytic Reduction ("SCR") unit that will allow the refinery to

reduce or eliminate nitrogen oxide emissions. The primary purpose of the SCR unit is to reduce nitrogen oxide emissions from the 1F-1 Crude Atmospheric Furnace, which is the second largest furnace, based on design duty, at the refinery. As described in the application, the SCR device is a fixed catalyst bed in the furnace flue gas duct which mixes flue gas with small amounts of ammonia, thereby causing the conversion of nitrogen oxides to harmless nitrogen gas and water.

- 4. Section 11-10 of the Property Tax Code, 35 ILCS 200/11-10 (2002), defines "pollution control facilities" as:
 - "any system, method, construction, device or appliance appurtenant thereto, or any portion of any building or equipment, that is designed, constructed, installed or operated for the primary purpose of: (a) eliminating, preventing, or reducing air or water pollution... or (b) treating, pretreating, modifying or disposing of any potential solid, liquid, gaseous pollutant which if released without treatment, pretreatment, modification or disposal might be harmful, detrimental or offensive to human, plant or animal life, or to property."
- Pollution control facilities are entitled to preferential tax treatment, as provided by 35 ILCS 200/11-5 (2002).
- 6. Based on information in the application and the underlying purpose of the SCR unit to prevent, eliminate or reduce air pollution, it is the Illinois EPA's engineering judgment that the described project and/or equipment may be considered as "pollution control facilities" in accordance with the statutory definition and consistent with the Board's regulations at 35 Ill. Adm. Code 125.200.
- 7. Because the SCR unit satisfies the aforementioned criteria, the Illinois EPA recommends that the Board grant the applicant's requested tax certification.

Respectfully submitted by,

ILLINOIS ENVIRONMENTAL PROTECTION AGENCY

____/s/_ Robb H. Layman

Special Assistant Attorney General

DATED: December 29, 2004

ILLINOIS ENVIRONMENTAL PROTECTION AGENCY

1021 North Grand Avenue East

P.O. Box 19276

Springfield, Illinois 62794-9276

Telephone: 217/782-5544 Facsimile: 217/782-9807

CERTIFICATE OF SERVICE

I hereby certify that on the 30th day of December, 2004, I did send, by First Class Mail, with postage thereon fully paid and deposited into the possession of the United States Postal Service, one (1) original and nine (9) copies of the following instruments entitled **NOTICE**, **APPEARANCE** and **RECOMMENDATION** to:

Dorothy Gunn, Clerk Illinois Pollution Control Board 100 West Randolph Street Suite 11-500 Chicago, Illinois 60601

and a true and correct copy of the same foregoing instruments, by First Class Mail with postage thereon fully paid and deposited into the possession of the United States Postal Service, to:

Steve Santarelli Illinois Department of Revenue 101 West Jefferson P.O. Box 19033 Springfield, Illinois 62794 John S. Swearingen Marathon Ashland Petroleum Refinery Office Building Robinson, Illinois 62454

/s/

Robb H. Layman Special Assistant Attorney General

* * * * PCB 2006-102 * * * *

APPLICATION FOR CERTIFICATION (PROPERTY TAX TREATMENT) POLLUTION CONTROL FACILITY AIR WATER WATER

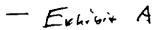
ILLINOIS ENVIRONMENTAL PROTECTION AGENCY P. O. Box 19276, Springfield, IL 62794-9276

This Agency is authorized to request this information under Illinois Revised Statues, 1979, Chapter, 120, Section 502a-5. Disclosure of this information is voluntary. However, failure to comply could prevent your application from being processed or could result in denial of your application for certification.

	FOR AGENCY USE				
File No.	Date Received	Certification No.		Date	
Sec. A	Company Name				
	Marathon Ashland Petroleum LL	.C			
	Person Authorized to Receive Certification		Person to Contact for Ad		
4	John S. Swearingen		Dennis A. Baker		
	Street Address		Street Address		
	Refinery Office Building		539 South Main Street Municipality, State & Zip Code		
	Municipality, State & Zip Code				
APPLICANT	Robinson IL 62454		Findlay 0H 4584 Telephone Number	.0 .	
166	Telephone Number		•		
₹ ,	(618)544-2121 Location of Facility		(419)421-3759 Municipality	Township	
	Quarter Section Township	Range	manapany		
	,	•	Robinson	Robinson	
	Street Address	, <u></u>	County	Book Number	
	Route 33		Crawford		
	Property Identification Number		Parcel Number		
			Part of 51-34-1	-21	
Sec. B	Nature of Operations Conducted at the Above	Location		AFE 192	
	D. D. C. C. C.		_	810001	
	Petroleum Refining		MENDED	0.202,	
	con	/-	IMENA ->		
₹ <u>2</u>	SCR process		Detailement		
μÉ	Water Pollution Control Construction Permit	No.	Date Issued		
P. A. C.	NPDES PERMIT No.		Date Issued	Expiration Date	
MANUFACTURING OPERATIONS	NPDES PERMIT NO.		Data Isoucu	34,000	
ž	Air Pollution Control Construction Permit No.		Date Issued		
[01090064		2-28-02 revise	d 1-22-04	
	Air Pollution Control Operating Permit No.		Date Issued		
ŀ	01090064, 96010007 (Title	. V	2-28-02, 11-24	-03	
Sec. C	Describe Unit Process CAAPP	Permit)			
1		,			
	See attached	•			
MANUFACTURING PROCESS					
ESS:			<u> </u>	SEIVED	
1 50	Materials Used in Process			,	
Ž.£			DE	C 3 0 2004	
∫ ≨	See attached				
			IEDA D	400 000	
			IEFA - D	APC - SPFLD	
Sec. D	Describe Pollution Abatement Control Facility	ý			
		•			
ğğ	Con attached				
Į ĘĘ	See attached				
ဒ္ဌန္ဌ				•	
1 5 5 E					
POLLUTION CONTROL FACILITY DESCRIPTION					
요상					
L	l				

IL 532-0222 APC 151 (Rev. 8/00) Tax Certification for Pollution Control Facilities

Page 1 of 2 8/00



* * * PCB 2006-102 * * * *

4	(1) Natu	re of Contaminants or Pollutar	nts				1	
		Material Retained, Captured or Recovered						
2	Contami	nant or Pollutant	DESCRIPTION		DISPOSA			
CONTAMINANTS		gen Oxide	NOx				a fixed ca	talyst
MA I		r Djoxide	S02	bed w	nich co	nver	ts NOx to	nitrog
5							<u>en the hea</u>	ter ex
ACCOUNTING DATA				are_re	nted_i	hrou	gh_it.	
ĺ	(2) Poin	t(s) of Waste Water Discharge						
	(2) 1 0	No or waste water brossing						
			Plans and Specification	ns Attached			No	
1		e contaminants (or residues)	collected by the control facility?		Yes		No XX	
	(4) D:		ct_2002 status of installation	on date of a			0%	
. !	(5) a.					<u>349,</u>	000	
9	b.		NSIDERED REAL PROPERTY:		\$.	65	235	
	c	PRODUCTIVE GROSS ANNU	AL INCOME OF CONTROL FACILITY	' :	\$	2~	L0	
	đ.	PRODUCTIVE NET ANNUAL	INCOME OF CONTROL FACILITY:		\$	24		
!	e.	PERCENTAGE CONTROL FA	CILITY BEARS TO WHOLE FACILITY	Y VALUE:	%	.46	9	
F	The follo	wing information is submitted in a	ccordance with the Illinois Property Ta	x Code, as a	mended, a	nd to th	he best of my	
	knowledg	ge, is true and correct. The facilit	ies claimed herein are "pollution contr	of facilities" as	defined i	n Sectio	on 11-10 of the	
	Illinois Pi	roperty Tax Code.						
	\ \mathred{\tau_{\text{ord}}	u Swainen	12/29/24					
	Signatur	e John Swearingen	Title Illinois Refin	ing Divis	ion Ma	nagei	r .	
G	Signatu		CTIONS FOR COMPILING AND FILING A					1
_			pleted for each control facility claimed. Do		water and	air) Wi	here both air and	
	water ope	rations are related, file two application	ns. If attachments are needed, record ther	n consecutively	on an inde	x sneel.	•	
	Sec. A Information refers to applicant as listed in the tax records and the person to be contacted for further details or for inspection of facilities. Define facilities located outside of municipal boundaries. The property identification number is required.							
	Can D	Sec. B Self-explanatory. Submit copies of all permits issued by local pollution control agencies. (e.g. MSD Construction Permit)						ļ
	Sec. b				. MSD Con			
	Sec. C	Self-explanatory. Submit copies of		agencies. (e.g	. MSD Con			
		Self-explanatory. Submit copies of Refers to manufacturing processes Narrative description of the pollution State the type of control facility. Staffow diagram describing the pollution fair cash value for real property. In collection efficiency.	all permits issued by local pollution control or materials on which pollution control facining control facility, indicating that its primary ate permit number, date, and agency issuing control facility. Include a listing of each reduce an average analysis of the influent a	agencies. (e.g. ility is used. purpose is to eli- ng permit. A na major piece of e nd effluent of th	minate, pre rrative des quipment in e control fa	struction event or e cription a actuded i cility sta	reduce pollution. and a process in the claimed iting the	
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Section C

Describe Unit Process:

The Crude Unit charges Raw Crude Oil and distills this crude to produce a wide range of hydrocarbon products, from Hydrocarbon Gas and Light Straight Run Gasoline to Heavy Gas Oils.

The Crude Oil is preheated through a series of exchangers, and then flows through two Desalters, which remove any entrained water and salt. Desalted crude is further preheated, and flows into the Pre-flash Tower, which distills out water vapors. The oil next is heated in the Crude Atmospheric Furnace (1F-1) prior to processing in the Atmospheric Crude Column, where most distillation takes place.

Light products are routed to the Stabilization Section. The heavier products flow to the bottom of the tower and are charged to the Vacuum Section, where distillation under a vacuum allows further removal of refined product from the heavy oil.

All Crude Unit products are pumped to other units as hot feed, or are sent to storage in the Tank Farm.

The Kerosene Treaters process some of the Kerosene into Jet Fuel

The design Crude Unit charge rate is approximately 205,000 BPD. Quantity and composition of finished product varies depending on the type of crude oil charged and seasonal market demands for Gasoline and Heating Oil.

Section C

Materials used in process:

Crude oil	Kerosene	Sour Water
Gas oil	Diesel	Fuel Gas
Acetic Acid and Caustic	AGO	Pre-flash Off-gas
Soda	LVGO	Caustic
Nalco Corrosion Controls	HVGO	Salt
Concentrated Detergent	Vacuum Resid	Clay
Cleaners	Atmospheric Gas Oil	Desalted Crude
Heavy Naphtha	Water	Rich Amine
		Anhydrous Ammonia

Section D

Pollution Control Facility Description

The 1F-1 Crude Atmospheric Furnace is fitted with a Selective Catalytic Reduction (SCR) unit to reduce Nitrogen Oxide ("NOx") emissions. The SCR unit is a fixed catalyst bed located in the furnace flue gas duct. The flue gas is mixed with a small amount of ammonia, which, when passed over the catalyst bed, promotes the conversion of NOx to harmless nitrogen gas and water.

* * * PCB 2006-102 * * * *

Continuous emission monitors measuring nitrogen oxide and sulfur dioxide are operated on the furnace stack for demonstrating compliance with air permitting requirements.

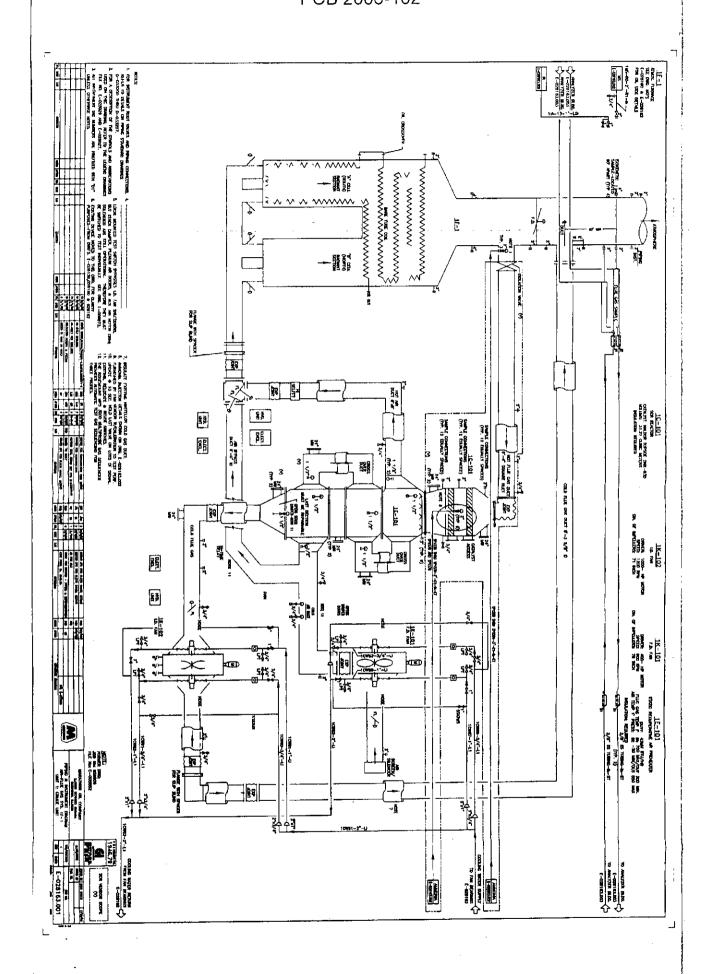
Drawings:

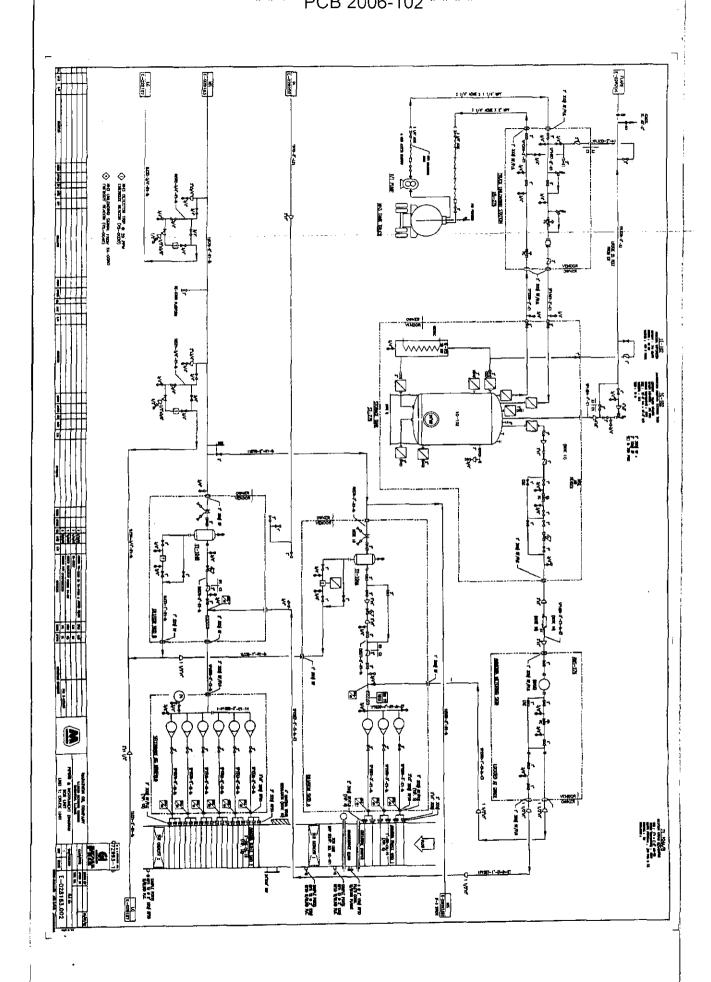
Piping and Instrument diagram Air-Flue Gas System for 1F-1	E-028163.001
Piping and Instrument diagram SCR Unit	E-028163.002
View picture	View SSE
view picture	

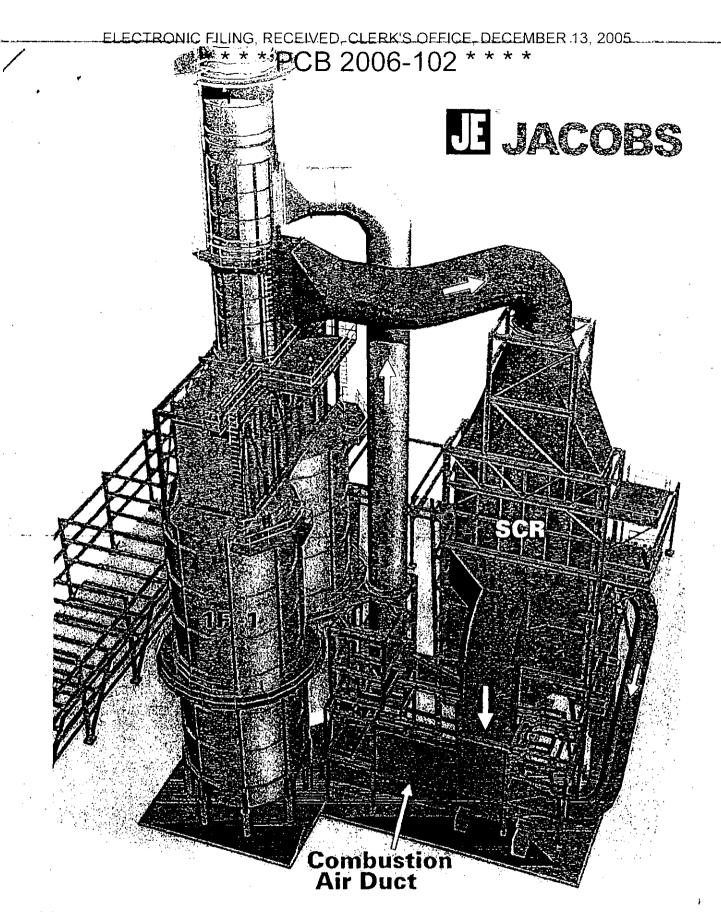
* * * * PCB 2006-102 * * * *

Drawings:

Piping and Instrument diagram Air-Flue Gas System for 1F-1	.E-028163.001
Piping and Instrument diagram SCR Unit	E-028163.002
View picture	







Marathon-Ashland Petroleum LLC Crude Furnace Project Furnace 1F-1 View SSE ELECTRONIC FILING, RECEIVED, CLERK'S OFFICE, DECEMBER 13, 2005

* * * * PCB 2006-102 * * * *



ILLINOIS ENVIRONMENTAL PROTECTION AGENCY

1021 NORTH GRAND AVENUE EAST, P.O. BOX 19506, SPRINGFIELD, ILLINOIS 62794-9506 – (217) 782-2113 ROD R. BLAGOIEVICH, GOVERNOR DOUGLAS P. SCOTT, DIRECTOR

Memorandum

Technical Recommendation for Tax Certification Approval

Date:

September 20, 2005

To:

Robb Layman

From:

Don Sutton OFS

Subject: Marathon Ashland Petroleum LLC TC-04-30-12T

This Agency received a request on December 30, 2004 from Marathon Ashland Petroleum LLC for an Illinois EPA recommendation regarding tax certification of air pollution control facilities pursuant to 35 Ill. Adm. Code 125.204. I offer the following recommendation.

The air pollution control facilities in this request include the following:

Selective Catalytic Reduction unit whose primary purpose is to reduce Nox emissions from the furnace and promote the conversion of Nox to harmless nitrogen gas and water. Because the primary purpose of this unit is to reduce or eliminate air pollution, it is certified as a pollution control facility.

This facility is located at 100 Marathon Avenue, Robinson The property identification number is Part of 51-34-1-21

Based on the information included in this submittal, it is my engineering Judgement that the proposed facility may be considered "Pollution Control Facilities" under 35 IAC 125.200(a), with the primary purpose of eliminating, preventing, or reducing air pollution, or as otherwise provided in this section, and therefore eligible for tax certification from the Illinois Pollution Control Board. Therefore, it is my recommendation that the Board issue the requested tax Certification for this facility.

